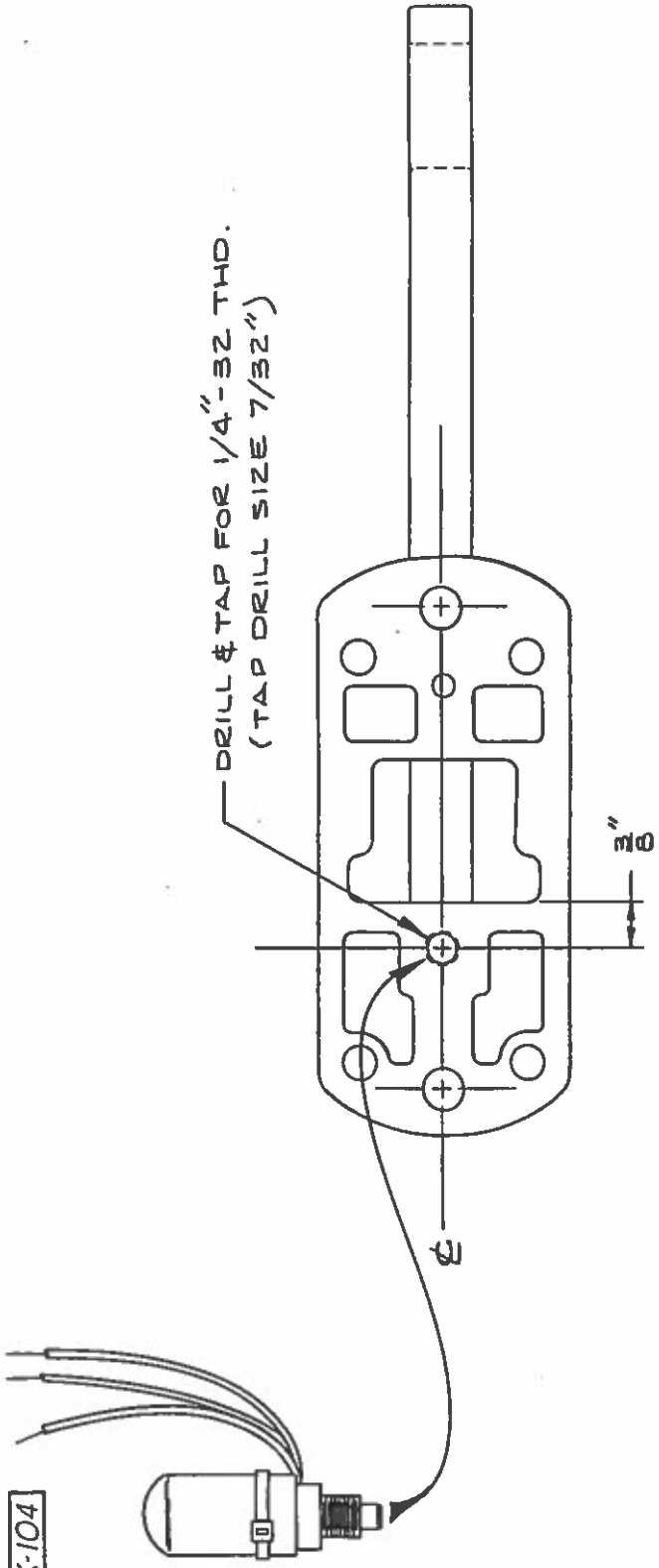


SWITCH KIT K-104



INSTALLATION INSTRUCTIONS

- STEP 1: LOCATE HINGE STYLE CASE AND DOG MECHANISM.
- STEP 2: MARK HOLE ON BACK OF CASE TO DIMENSION SHOWN. DRILL AND TAP HOLE FOR 1/4" - 32 THREAD.
- STEP 3: SCREW SWITCH COMPLETELY IN. THEN RELEASE DOGGING MECHANISM.
- STEP 4: PROVIDE ADEQUATE CLEARANCE FOR SWITCH IN DOOR CUTOUT. TERMINATE WIRES TO POWER TRANSFER HINGE AND MOUNT DEVICE.

ELECTRICAL SPECIFICATIONS

- SWITCH RATING: 250 mA, 30 WATTS MAX. AC, NON INDUCTIVE
- RED WIRE: NORMALLY OPEN
- GRAY WIRE: NORMALLY CLOSED
- YELLOW WIRE: COMMON

ARCHITECTURAL CONTROL SYSTEMS, INCORPORATED ST. LOUIS, MISSOURI	TOLERANCES UNLESS NOTED FRACTION ± 1/64 DECIMAL ± .005 ANGULAR ± 1°		± .001 DRILL ± .000 REAM ± .005 FINISH ± .001
	DESCRIPTION AE SWITCH KIT SARGENT 30 SERIES	DRAWING NO. I.D. 1070	MATERIAL
DATE 5/25		REV 1	APPR BY MLO
SCALE 1 OF 1		DATE 5/25	APPR BY MLO
SHEET 1		DATE 5/25	APPR BY MLO
DO NOT SCALE THIS DWG.			